


ORIGINAL RESEARCH ARTICLE

## Thermal Neutron Flux Estimation in the Inner and Outer Irradiation Channels of NIRR-1 Leu Core

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### ABSTRACT

This research work focused on the determination of the effective cross-section and thermal neutron flux of the inner (B2) and outer (B4) irradiation channels of the Nigeria Research Reactor-1 (NIRR-1). The effective cross-section for the inner (B2) and outer (B4) irradiation channels was found to be  $1.85 \times 10^{-22} \text{cm}^2$  and  $1.28 \times 10^{-22} \text{cm}^2$  respectively. This shows that B2 has a higher effective cross section than B4 which means that B2 will have more particle collision and produce more energy than B4. The thermal neutron flux for inner (B2) and outer (B4) irradiation channels were found to be  $(4.78 \pm 0.22) \times 10^{11} \text{ n/cm}^2\text{s}$  and  $(6.86 \pm 1.86) \times 10^{11} \text{ n/cm}^2\text{s}$  respectively. This shows that the outer (B4) channel is more thermalized than the inner (B2) irradiation channel because the more fission, the more the thermal neutron flux produce. This signifies that B4 will produce more heat and energy than B2; meanwhile, B2 absorbed and scatter more neutrons by the materials in the reactor than B4 because B2 has lower neutron flux than B4. The results can help provide information about the reactor's operation, especially in neutron activation analysis and fuel management decisions to enhance its performance, safety, and efficiency.

### ARTICLE HISTORY

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### KEYWORDS

LEU, NIRR-1, High purity Germanium detector (HPGe), flux monitors, calibration sources.



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### INTRODUCTION

Thermal neutron flux refers to the number of thermal neutrons passing through a given area in a given time. It relates to the rate of nuclear reaction in a reactor, which determines how much heat and energy a reactor can produce, and the reactor's power output. The higher the thermal neutron flux, the more heat and energy the reactor can produce. The equivalent 2200m/s thermal flux ( $\Phi_{th}$ ) in which a monitor sample such as Au is irradiated can be calculated.

$$\Phi_{th} = \frac{R_s - F_{cd}R_{s,cd}}{g\sigma_{th}G_{th}} \dots \dots \dots (1.0)$$

Where  $R_s$  and  $R_{s,cd}$  are the reaction rate per atom of bare and Cd-covered isotope irradiation,  $g$  is the correction for departure from  $1/v$  cross-section behavior,  $G_{th}$  the shielding factor for thermal neutrons,  $\sigma_{th}$  the thermal neutron cross-section and  $F_{cd}$  the cadmium correction factor (Karandag *et al.* 2003).

Thermal neutrons have the lowest energy and are in thermal equilibrium with the surroundings. Their energies are around 0.025eV, corresponding to the thermal motion of atoms at room temperature. They are essential in maintaining nuclear fission reactions. Epithermal neutrons have energies above thermal neutrons but below the fast neutrons (0.025eV -0.1MeV. They can contribute to certain nuclear reactions. Fast neutrons have higher

energies, typically above 0.1MeV. They can cause damage to materials and contribute to certain nuclear reactions (Karandag *et al.* 2003).

Nigeria Research Reactor -1 (NIRR-1) is a nuclear research reactor located at the Centre for Energy Research and Training (CERT), Ahmadu Bello University Zaria. The reactor is a miniature neutron source reactor (MNSR), a type of light water reactor designed by China's Institute of Atomic Energy. It can produce a steady thermal power of 31kw, which became critical in 2004 with high enriched uranium (HEU), and is the only research reactor currently operating in Nigeria (Anas *et al.*, 2023; Jonah *et al.*, 2006).

NIRR-1 was converted to a low-enriched uranium (LEU) core in 2018. The conversion might have brought about changes in the neutron flux parameters on which Neutron Activation Analysis (NAA) protocols were based. Since the primary function of NIRR-1 is NAA, there is a need to determine the thermal neutron flux in the irradiation channels. These necessitate the proper determination of neutron flux in the irradiation channel of the NIRR-1. The core physics parameters of the old HEU core and New LEU core are presented in Table 1.

The NIRR-1 achieved its first criticality with the LEU fuel 2018; the neutron spectrum parameters were also

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determined, and the NAA facilities were standardized for optimal utilization (Anas *et al.*, 2023).

NIRR-1 has been converted from HEU to LEU, which might have brought about changes in the neutron flux

parameters on which protocols for NAA were based. These necessitate the proper determination of neutron flux in the irradiation channel of the NIRR-1. This study aims to determine the thermal neutron flux in the irradiation channel of the NIRR-1 LEU core.

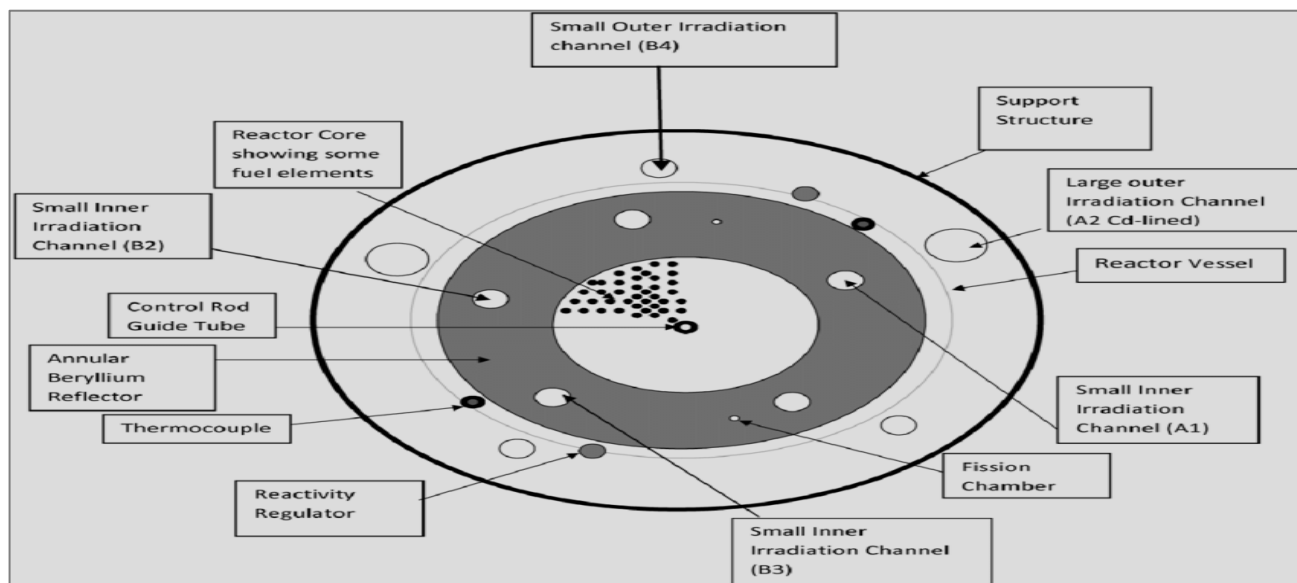


Figure 1: A layout of NIRR 1 core Configuration showing the irradiation Channels

Table 1: comparison of HEU and LEU cores of NIRR-1

| Parameter                         | HEU            | LEU             |
|-----------------------------------|----------------|-----------------|
| Core Diameter & Height            | 230 mm         | 230 mm          |
| Grid Plate                        | Aluminium (Al) | Zircaloy-4      |
| Number of Fuel Pins               | 347            | 335             |
| Fuel Pin Diameter (with Cladding) | 5.5 mm         | 5.5 mm          |
| Fuel Length                       | 230 mm         | 230 mm          |
| Cladding Material                 | Aluminium      | Zircaloy-4      |
| Fuel Type                         | U-Al Alloy     | UO <sub>2</sub> |
| Enrichment of U-235               | ~90%           | ~13%            |
| Total Mass of U-235               | 1.0066 kg      | 1.357 kg        |
| Control Rod (CR) Diameter         | 3.9 mm         | 4.5 mm          |

## MATERIALS AND METHODS

### Materials

The materials used for this research work are NIRR-1, High purity Germanium detector (HPGe), <sup>197</sup>Au flux monitor, and calibration sources.

### Methods

Cadmium-ratio (Cd-Ratio) Multi-monitor method was used to determine the neutron Spectrum Parameters. Cd-ratios of four neutron flux monitors were used to calculate the neutron flux ratio “f” and Epithermal flux shaping factor “α” values in the irradiation channels. The flux monitor was clean with ethanol weighed and packed in a stack inside a cleaned polyethylene capsule for the bare irradiation, while a second set was encapsulated inside a 1mm thick cadmium box for the Cd-covered irradiation channel at a thermal power level of 17kW which

corresponds to preset neutron flux value of 5.0e<sup>11</sup>ncm<sup>-2</sup>s<sup>-1</sup>. The same is done for the outer irradiation channel at the same preset neutron flux. The irradiation protocol was carried in order to induce measurable activities of at least 10,000 counts in the flux monitors (Anas *et al.*, 2023).

The α and f values were determined iteratively using the “Solver” utility in EXCEL to solve the equations for the Au monitor.

The Neutron flux of an ideal reactor is expected to be stable during the operation. In view of this, the thermal neutron flux will be determined for the NIRR-1 new LEU core for two irradiation channels in order to establish the flux stability using Equation 2.1 (De Corte *et al.*, 1981).

$$\varphi_{th} = \frac{N_p M}{w N_A \gamma \theta \epsilon_p} \frac{1}{(1 - e^{-\lambda t_i}) e^{-\lambda t_d}} \frac{\lambda}{(1 - e^{-\lambda t_m}) c \sigma_{eff}} \quad (2.1)$$

where: N<sub>p</sub> the net number of counts under the full-energy peak during counting time, t<sub>m</sub>,

w is the weight of irradiated element,

$S = 1 - e^{-\lambda t_{irr}}$  is the saturation factor,  $D = e^{-\lambda t_d}$  is the decay factor with  $t_d$  being the decay time,  $C = (1 - e^{-\lambda t_m})$  is the measurement factor correcting for decay during the measurement time,  $t_m$ ,  $M$  is the atomic weight,  $\lambda$ ; is the decay constant,  $\theta$ ; is the isotopic abundance,  $N_a$ ; is the Avogadro's number,  $\gamma$ ; is the absolute gamma-ray emission probability,

$\epsilon_p$ ; is the full energy peak detection efficiency,  $c$  is the concentration of the analyte and

$\sigma_{eff}$ ; is the effective neutron cross section in  $\text{cm}^2$  as defined by (De Corte *et. al.*, 1981) and presented in Equation 3.2:

$$\sigma_{eff} = \sigma_0 \left( 1 + \frac{Q_0(\alpha)}{f} \right) \quad (2.2)$$

**Table 2: Description of neutron monitoring foils used in this work.**

| Element | Material Description                        | Diameter | Range of Mass (mg) |
|---------|---|----------|--------------------|
| Zn      | 99.95% Zn foil; 0.025 mm thick, Good Fellow | 0.8 cm   | 8–9                |
| Zr      | 99.8% Zr foil; 0.125 mm thick, Good Fellow  | 0.8 cm   | 12–14              |
| Au      | Al-0.1%Au foil; 0.1 mm thick, IRMM-530      | 0.8 cm   | 12–14              |

Goldman *et al.*, 2005

**Table 3: Nuclear data characteristics of the neutron monitoring reactions**

| Target Nucleus    | Product Nuclide   | $T_{1/2}$ | $E_\gamma$ (keV) | $\bar{E}_r$ (eV) | $Q_0$ |
|-------------------|-------------------|-----------|------------------|------------------|-------|
| $^{68}\text{Zn}$  | $^{69m}\text{Zn}$ | 13.76 h   | 438.6            | 590.0            | 3.19  |
| $^{64}\text{Zn}$  | $^{65}\text{Zn}$  | 244.0 d   | 1115.5           | 2560.0           | 1.908 |
| $^{94}\text{Zr}$  | $^{95}\text{Zr}$  | 64.02 h   | 724.2            | 62600.0          | 5.36  |
| $^{197}\text{Au}$ | $^{197}\text{Au}$ | 2.695 d   | 411.8            | 5.65             | 15.7  |

The result for “ $\alpha$ ” and “ $f$ ” were achieved by plotting a graph of Equation 3.1 as presented in Figure 2:

$$\log \frac{\bar{E}_{r,i}^{-\alpha}}{(F_{Cd} R_{Cd,i} - 1) Q_{0,i}(\alpha) G_{e,i} / G_{th,i}} \text{ versus } \log E_{r,i} \quad 3.1$$

where:  $\bar{E}_{r,i}$  is the effective resonance energy of the  $i^{\text{th}}$  monitor

$F_{Cd}$  is the Cd-transmission factor for epithermal neutrons

$G_{e,i}$  is the epithermal neutron self-shielding factor for the  $i^{\text{th}}$  monitor

$G_{th,i}$  is the thermal neutron self-shielding factor for the  $i^{\text{th}}$  monitor

$R_{Cd,i}$  is the ratio of the specific activity of the  $i^{\text{th}}$  monitor irradiated without the Cd ( $A_{sp,bar}$ ) to that with the Cd cover ( $A_{sp,Cd}$ )

## RESULTS AND DISCUSSION

Flux parameters show the nature of neutron spectrum and distribution within an irradiation channel of a research reactor. Because of this,  $^{94}\text{Zr}(n,\gamma)^{95}\text{Zr}$ ,  $^{197}\text{Au}(n,\gamma)^{198}\text{Au}$ ,  $^{68}\text{Zn}(n,\gamma)^{69}\text{Zn}$ ,  $^{64}\text{Zn}(n,\gamma)^{65}\text{Zn}$  and  $\text{Mn}^{55}(n,\gamma)\text{Mn}^{56}$  foils were used to determine the flux parameters “ $\alpha$ ” value and

where  $Q_0(\alpha)$  is given as

$$Q_0(\alpha) = \frac{Q_0 - 0.429}{Er^\alpha(\alpha)} + \frac{0.429}{(2\alpha + 1)Ecd} \quad (2.3)$$

where  $Q_0 = I_0/\sigma_0$  is the ratio of resonance integral to thermal cross-section,

$a$  is a measure of the non-ideal epithermal neutron flux distribution, and

$f$  is the thermal to epithermal neutron flux ratio (De Corte *et. al.*, 1981).

The description of the flux monitors and their nuclear data used for the determination of Epithermal flux shaping factor “ $\alpha$ ” and flux ratio “ $f$ ” is given in Table 2 and 3.

flux ratio “ $f$ ”). All the nuclear data were adopted from De Corte 2003, as presented in (table 3). The ratio of the activity of the foil irradiated without cadmium cover to activity of the foil irradiated with cadmium cover called (Rcd) for channel B2 and B4 were presented in tables 4 and 5.

The value of the epithermal flux-shaping factor ( $a$ ) as one of the important characteristics of each irradiation channel of a research reactor such as NIRR-1 was determined from a suitable  $\alpha$ -monitors  $\text{Au}^{197}(n,\gamma)\text{Au}^{198}$ ,  $\text{Zr}^{94}(n,\gamma)\text{Zr}^{95}$  and  $\text{Zn}^{64}(n,\gamma)\text{Zn}^{65}$  (table 4 to 5).

The results of the effective cross-section of the Au monitor and thermal neutron flux for the inner B2 and outer B4 irradiation channel of NIRR 1 obtained were presented in Table 6.

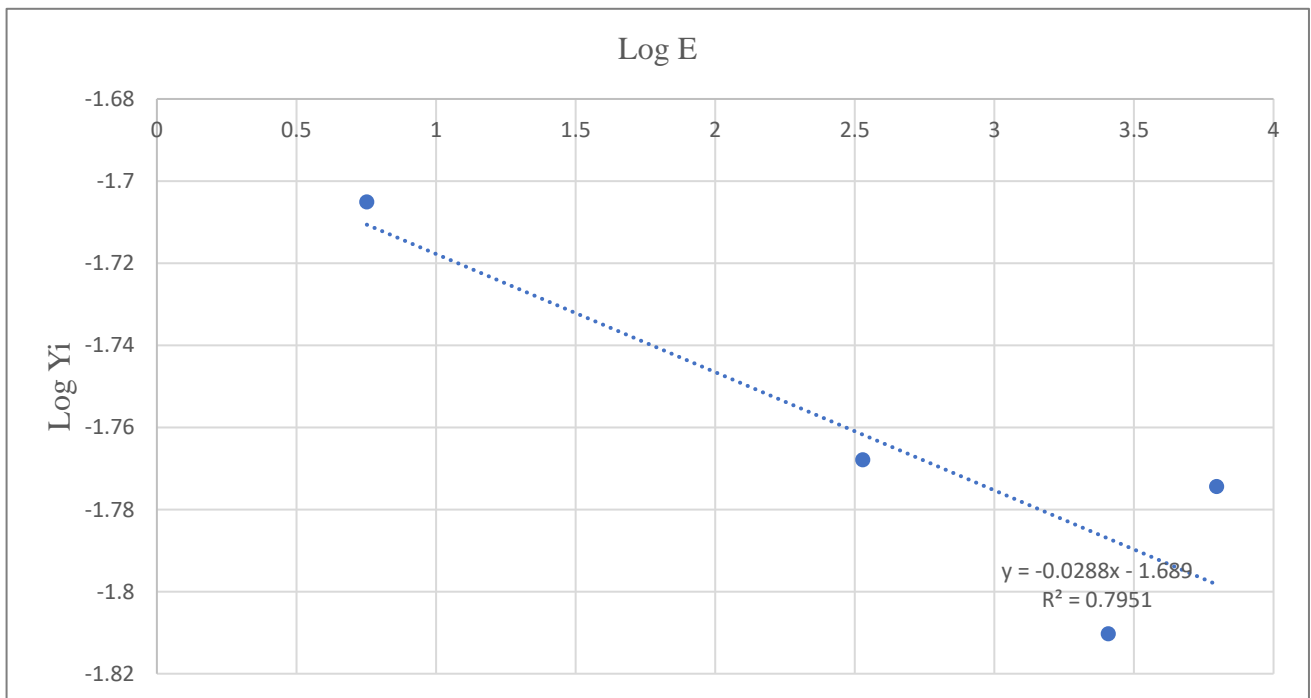
The effective cross-sections for inner and outer irradiation channels were  $1.85 \times 10^{-22} \text{cm}^2$  and  $1.28 \times 10^{-22} \text{cm}^2$ , respectively. This signifies that B4 has a higher effective cross-section than B2, which means that more particles will collide and more energy will be produced in B4 than B2, which also shows the effect of effective cross-section to the rate of nuclear reaction, which is, in turn, affects the energy output of the reactor.

**Table 4: showing activities irradiated foils and there Rcd at channel B2**

| B2-Data  |           |          |              |               |             |       |                    |                   |         |
|----------|-----------|----------|--------------|---------------|-------------|-------|--------------------|-------------------|---------|
| Monitors | Weight(g) |          | Energy (keV) | Activity (Bq) |             | Rcd   | Q <sub>o</sub> (α) | logY <sub>i</sub> | LogX    |
|          | Bare      | Cd-cover |              | Bare          | Cd-cover    |       |                    |                   |         |
| Au-198   | 1.3E-05   | 1.4E-05  | 412.16       | 5804297528    | 2681411280  | 2.17  | 17.185             | -1.2527           | 0.75205 |
| Zr-97    | 0.04447   | 0.04547  | 756.43       | 272454.6397   | 81144.48292 | 3.36  | 340.46             | 0                 | 2.52892 |
| Zr-95    | 0.04447   | 0.04547  | 743.33       | 3360.765457   | 3549.825304 | 0.95  | 8.15264            | -1.0864           | 3.79657 |
| Mn-56    | 4.4E-06   | 4.3E-06  | 846.56       | 1029924253    | 57643661.68 | 17.87 | 1.32323            | -1.2098           | 2.67025 |
| Zn-65    | 0.0087    | 0.0083   | 1115.44      | 7185715.525   | 874550.7119 | 8.22  | 2.68846            | -1.1106           | 3.40824 |
| Zn-69    | 0.0087    | 0.0083   | 438.63       | 1.89E+12      | 1.40E+12    | 1.34  | 4.31139            | -0.0257           | 2.77085 |

**Table 5: showing activities irradiated foils and there Rcd at channel B4**

| B4-Data  |           |          |              |               |            |       |                    |                   |         |
|----------|-----------|----------|--------------|---------------|------------|-------|--------------------|-------------------|---------|
| Monitors | Weight(g) |          | Energy (keV) | Activity (Bq) |            | Rcd   | Q <sub>o</sub> (α) | LogY <sub>i</sub> | LogX    |
|          | Bare      | Cd-cover |              | Bare          | Cd-cover   |       |                    |                   |         |
| Au-198   | 1.3E-05   | 1.40E-05 | 412.16       | 162510244     | 38316395.2 | 4.25  | 16.5156            | -1.7051           | 0.75205 |
| Zr-97    | 0.04457   | 0.04248  | 756.43       | 198556.844    | 15450.4841 | 12.85 | 297.825            | -1.7679           | 2.52892 |
| Zr-95    | 0.04457   | 0.04248  | 743.33       | 5211.11646    | 4387.79466 | 1.19  | 6.7357             | -1.7744           | 3.79657 |
| Mn-56    | 4.70E-06  | 4.70E-06 | 846.56       | 484000027     | 12699934.3 | 38.11 | 1.19339            | -1.6883           | 2.67025 |
| Zn-65    | 0.0071    | 0.0077   | 1115.44      | 3807163.02    | 105171.025 | 36.2  | 2.30457            | -1.8103           | 3.40824 |
| Zn-69    | 0.0071    | 0.0077   | 438.63       | 16366.3035    | 3109.49348 | 5.26  | 3.76975            | -1.496            | 2.77085 |



**Figure 2: Cadmium ratio multi-monitor plot for (outer irradiation channel B4)**

**Table 6: Calculated effective cross-section of Au monitor and thermal neutron flux for inner and outer irradiation channel of NIRR 1 LEU core.**

| S/N | IRRADIATION CHANNELS | FOILS  | $\sigma_{\text{eff}} (\times 10^{-24} \text{cm}^2)$ | $\phi_{\text{th}} (\text{n/cm}^2\text{s})$ |
|-----|----------------------|--|---|--|
| 1.  | B2                   | Au <sup>197</sup> (n,γ)Au <sup>198</sup> <sub>foil</sub> | 185.1772  | 4.78x10 <sup>11</sup>                      |
| 2.  | B4                   | Au <sup>197</sup> (n,γ)Au <sup>198</sup> <sub>foil</sub> | 128.9955  | 6.86x10 <sup>11</sup>                      |

Similarly, the thermal neutron flux, which induces fission reactions in the reactor’s fuel for the inner irradiation channel (B2) and outer irradiation channel (B4) were

found to be  $(4.78 \pm 0.22) \times 10^{11} \text{ n/cm}^2\text{s}$  and  $(6.86 \pm 1.86) \times 10^{11} \text{ n/cm}^2\text{s}$  respectively. This shows that the outer (B4) channel is more thermalized

than the inner (B2) irradiation channel. This is because the more the fission the more the thermal neutron fluxes.

The effective cross-section affects the thermal neutron flux by affecting the rate at which thermal neutrons are lost in the reactor. The more neutrons that are absorbed or scattered by the materials in the reactor, the lower the neutron flux will be. This can impact the reactor's performance, including the rate of fission and the amount of energy produced. From the values obtained for the thermal neutron flux, thus, B4 is better suited for high sensitive application of NAA than B2, which signifies that B4 will produce more heat and energy than B2. Meanwhile, B2 absorbed or scattered more neutrons by the materials in the reactor than B4 because B2 has lower neutron flux than B4.

## CONCLUSION

This research determined the effective cross-section of the Au monitor and the thermal neutron flux for inner (B2) and outer (B4) irradiation channels. The values obtained for the effective cross-section for inner (B2) and outer (B4) irradiation channels are  $185.1772 \times 10^{-24} \text{cm}^2$  and  $128.9955 \times 10^{-24} \text{cm}^2$  respectively. This shows the possibility of having more collision and energy production in the LEU core of the NIRR-1. Similarly, the thermal neutron fluxes for the inner and outer irradiation channels were found to be  $(4.78 \pm 0.22) \times 10^{11} \text{ n/cm}^2 \text{ s}$  and  $(6.86 \pm 1.86) \times 10^{11} \text{ n/cm}^2 \text{ s}$  respectively. This shows that B4 produces more heat and energy than B2. Also B4 has more number of fission than B2.

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